



Scotch-Weld™
Structural Adhesive



3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series

The strength of a structural acrylic. The flexibility of a sealant.

Offering a unique set of benefits, 3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series provides the flexibility of a sealant combined with the strength and cure speed of an acrylic adhesive, allowing you to be more flexible in your design.



Limits bond line read-through: Helps thin, flat surfaces maintain their aesthetic appearance.



Flexible like a sealant: For greater impact resistance.



High elongation up to 200%: Withstands stresses between dissimilar materials.



Fast, strong cure: For assembly speed and productivity.



Offers new opportunities for design: Expands what's possible.



Non-flammable classification and low odor formulation: to help improve the working environment.

3M™ Scotch-Weld™ Flexible Acrylic Adhesive 8600 Series

Designed to help you remake how you make things, our expanded range of fast and easy-to-use acrylic adhesives will free you to create new designs. They'll also help enhance productivity as you build better assemblies in a low odor environment.

Markets include: Transportation, Rail, Signage & Architectural Panel

Applications include: Panel-to-frame bonding

| Product (Color) | Key Features | Shelf Life | Size | UPC | Stock # |
|--|--|------------|----------------|-------------------|------------|
| 3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8610NS (Black) | 10 minute work life; 18 minute time to handling strength | 12 months* | 45 mL | 00-638060-40836-0 | 7100233359 |
| | | | 490 mL | 00-638060-40837-7 | 7100232802 |
| | | | 5 gal. drum B | 00-638060-40838-4 | 7100234673 |
| | | | 50 gal. drum B | 00-638060-40839-1 | 7100234570 |
| 3M™ Scotch-Weld™ Flexible Acrylic Adhesive DP8625NS (Black) | 23 minute work life; 28 minute time to handling strength | 12 months* | 45 mL | 00-638060-40972-5 | 7100244478 |
| | | | 490 mL | 00-638060-40973-2 | 7100244477 |
| | | | 5 gal. drum B | 00-638060-40974-9 | 7100244476 |
| | | | 50 gal. drum B | 00-638060-40975-6 | 7100244859 |
| 3M™ Scotch-Weld™ Acrylic Adhesive Accelerator A3-2 | Used to mix with 5 & 55 gal. 8600 Series products | 24 months* | 1 gal. pail A | 00-638060-40862-9 | 7100233358 |
| | | | 5 gal. pail A | 00-638060-40863-6 | 7100234571 |

* From date of manufacture in unopened original containers kept at recommended storage conditions.

For more information on 3M™ Scotch-Weld™ Acrylic Adhesives, visit: 3M.com/acrylicadhesives or call 1-800-362-3550.



Industrial Adhesives & Tapes Division

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